## What is Claimed is:

1. A method of encoding Quadrature Amplitude Modulation (QAM) trellis coded data signals, comprising:

receiving data bits and inputting into a Trellis encoder; encoding some of the received data bits using a Trellis state machine; employing a 4/5 convolutional encoder to encode the data bits; generating a redundant data bit using a six stage state machine; mapping all of the data bits onto a constellation; and forcing the Trellis state machine to return to zero state.

- 2. The method of claim 1, wherein the Trellis encoder is a 4-D 64 state encoder
- 3. The method of claim 1, wherein in a 2-D QAM constellation is partitioned into an 8 2-D cosets.
- 4. The method of claim 3, wherein the 2-D cosets are further partitioned into 32 4-D cosets by combining the constellation of two DMT bins.
- 5. The method of claim 1, wherein the overall mean squared distance between any two neighboring signals is  $5d_0^2$ .
- 6. The method of claim 1, wherein the coding gain is 5.63 dB
- 7. The method of claim 1, wherein the Trellis branch diagram is generated by a six stage finite state machine that creates a redundant bit from four input bits.
- 8. The method of claim 1, wherein forcing of the Trellis state machine to return to zero state is applied at the end of each DMT symbol.

- 9. The method of claim 10, wherein even-numbered bits are mapped onto the constellation using 3 bits per bin.
- 10. The method of claim 1, wherein odd-numbered bits are mapped onto the constellation using 3 bits per bin.
- 11. An apparatus for encoding Quadrature Amplitude Modulation (QAM) trellis coded data signals, comprising:
  - a Trellis encoder for receiving data bits to be inputted therein;
  - a Trellis state machine for encoding some of the received data bits;
  - a 4/5 convolutional encoder to encode the data bits;
  - a six stage state machine for generating a redundant data bit; and
  - a mapper for mapping all of the data bits onto a constellation.
- 12. The apparatus of claim 11, wherein the Trellis encoder is a 4-D 64 state encoder
- 13. The method of claim 11, wherein in a 2-D QAM constellation is partitioned into an 8 2-D cosets.
- 14. The apparatus of claim 13, wherein the 2-D cosets are further partitioned into 324-D cosets by combining the constellation of two DMT bins.
- 15. The apparatus of claim 11, wherein the overall mean squared distance between any two neighboring signals is  $5d_0^2$ .
- 16. The apparatus of claim 11, wherein the coding gain is 5.63 dB
- 17. The apparatus of claim 11, wherein the Trellis branch diagram is generated by a six stage finite state machine that creates a redundant bit from four input bits.

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- 18. The apparatus of claim 11, wherein forcing of the Trellis state machine to return to zero state is applied at the end of each DMT symbol.
- 19. The apparatus of claim 11, wherein even-numbered bits are mapped onto the constellation using 3 bits per bin.
- 20. The apparatus of claim 11, wherein odd-numbered bits are mapped onto the constellation using 3 bits per bin.